

Traffic flow into GGE inbound entrance

All trucks will enter the property using the new 27th St from Pierce Ave. Speed limit is 10 miles per hour.



- <u>Lane 1</u> (closest to the divide between the car entrance and the truck staging area) will be the primary corn truck staging lane. Please fill this lane back to the cul de sac if you arrive before dumping hours start.
- Lane 2 will be the next lane to fill for corn trucks if lane 1 is full.
- Lane 3 will follow after lane 2 is full.
- <u>Lane 4</u> is for all other trucks entering the plant.

This includes ethanol trucks, DDG trucks, Modified/Off spec, Corn oil, Denaturant, Ingredient, and Delivery trucks.

Co-product trucks that need to weigh will need to stop for a green light before proceeding to the scale. Trucks that don't need a weight can proceed directly into the plant for loading or unloading.

Receiving/Loading Hours

<u>Corn</u> – Website (ggecorn.com), Facebook (Golden Grain Energy, LLC), and text message alerts (ggecorn.com/alertform) are updated daily by 4:30pm. Any changes of receiving hour's through-out the day will be posted on Facebook and through text message at the time we change.

<u>Co-Product</u> – Your dispatch will let you know our loading hours.

Note: GGE has camera in all surrounding locations of our plant. Please use our facilities for your business. There is one at our inbound and outbound scale.

Corn delivery instructions.

- 1. Drivers should **hold** at the **white line** in the staging area until the probe opens for the day. Please turn on your flashers until there is a truck behind you. This will let other drivers know where the end of the line is.
- 2. When the scale room gives you the **green light** proceed to the scale.
- 3. The next truck in line should hold at the white line until the truck on the scale starts to move off the scale.
- 4. The RFID card system will read your card while you are on the scale. Please check the kiosk for your load information and follow the instructions for entering ticket/farmer information.
- 5. You will be probed while on the scale. We will probe every truck at the scale rain or shine as the canopy over the scale should prevent your trailer from getting wet in the rain and allow for some protection from high winds.
- 6. When probing and weighing is complete the message board at the scale will instruct you to proceed.
- 7. Please proceed to the dump being sure to **stay close** to the truck in front of you when in line <u>directly behind the dump.</u> *Do NOT stop on the hill*. We need to make sure that co-product/ethanol/delivery trucks have room to make a left turn at the big steel bin to get to the areas of the plant they will be serving.
- 8. When dumping, always dump the back hopper first and then the front hopper.
- 9. Once you are dumped, please tarp & proceed to the outbound scale located south of the plant to receive paperwork.

Ethanol/Co Product/Delivery truck instructions.

- 1. Please enter on Lane 4 (the lane furthest to the left in the staging area)
- 2. If you don't need a weight, please proceed to the area of the plant you are loading/off-loading your truck.
- 3. <u>If you need a weight</u>, please **hold** at the white line at lane 4 in the staging area for the **green light** before proceeding.
- 4. The kiosk at the scale will collect your load information for co product loads. Once prompted proceed to the loading area.
- 5. <u>If there is a corn line</u>, dry DDG trucks should proceed to the rail side for loading. We will make every effort to have the car pulled out for you as you proceed. <u>If there is no corn line</u>, please load in the middle door of the receiving building.
- 6. Once you are loaded, please tarp & proceed to the outbound scale located south of the plant to receive paperwork.

Things to remember.

- All traffic entering the plant will be coming in on 27th St.
- Pay attention to the **red/green lights** on the canopy on the north side of the scale. These will tell you when you should proceed to the scale. We have **limited** room behind the dumps to the corner of the road by the big steel bin for other traffic to make a left turn to get to other parts of the plant.
- The main staging area for the plant will be behind the scale now in the 3 corn truck lanes. Your time from the scale to the dump should be relatively short.
- After leaving the scale, please pull up all the way to the semi in front of you. **Do not stop on the hill.**
- Co-product and ethanol trucks will be given priority at the scale. Most of these trucks go to other parts of the plant than the corn dumps, so we want them to get scaled in and move on.
- DDG trucks will also be given priority. Our intention is to load them on the rail side when there is a corn line, so they don't interfere with corn unloading.

We very much appreciate everyone's business and hope to continue to do business with you well into the future.

Any questions, please call our office: 641-423-8525

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